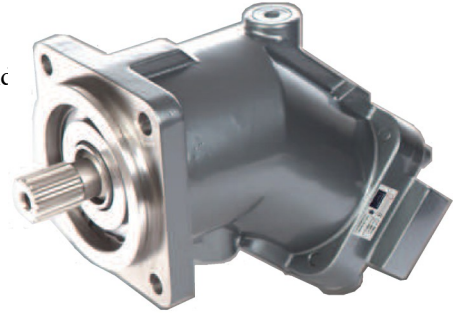


#### Features

- Bent Axis Piston design gives high power with smaller overall dimensions and optimum efficiency
- Flow is proportional to shaft rotation speed
- Rotation speed up to 2500 rpm
- Pressures up to 5000 PSI
- Flows up to 54 gpm



#### Ordering Details

P	Pump								
F	Fixed Displacement								
BP	Bent Axis Piston								
18-	CC, Centimeters <sup>3</sup> /rev.: 5, 12, 18, 25, 32, 40, 50, 56, 63, 80, 108, 130								
K1-	Shaft:	<b>Keyed</b>			<b>Spline</b>				
		<b>Code</b>	<b>Shaft Dia. (in.)</b>	<b>Key Width (in.)</b>	<b>CC/rev</b>	<b>Code</b>	<b>Shaft Dia. (in.)</b>	<b>Details</b>	<b>CC/Rev</b>
		<b>K1</b>	1	0.25	5, 12, 18, 25, 32, 40	<b>13T.8</b>	0.875	13T 16/32DP	5, 12, 18, 25, 32, 40, 50, 56, 63, 80
		<b>K1.2</b>	1.25	0.312	50, 56, 80, 108, 130	<b>15T</b>	1.0	15T 16/32DP	50, 56, 63
		<b>K1.7</b>	1.75	0.437	80, 108, 130	<b>13T1.7</b>	1.75	13T 8/16DP	80, 108, 130
				<b>14T</b>	1.25	14T 12/24DP	80, 108, 130		
2B-	Mounting Flange:	<b>Code</b>	<b>Flange</b>	<b>CC/Rev</b>					
		<b>2A</b>	SAE A, 2-BOLT	5					
		<b>2B</b>	SAE B, 2-BOLT	5, 12, 18, 25, 32, 40, 50, 56, 63					
		<b>4C</b>	SAE C, 4-BOLT	80, 108					
		<b>4D</b>	SAE D, 4-BOLT	108, 130					
O8	Pressure Port: } Suction Port: }	Threaded, SAE O-ring boss							
		<b>Code</b>	<b>Dash Size</b>	<b>Thread</b>	<b>CC/Rev.</b>				
		<b>O8</b>	-8	3/4-16	5, 12, 18, 25, 32				
		<b>O12</b>	-12	1 1/16-12	40, 50, 56, 63				
		<b>O16</b>	-16	1 5/16-12	80, 108, 130				
R-	Port Location: R=Rear								
R-	Rotation when looking at the shaft: R= Right (CW), L= Left (CCW)								
10	Series: 10								

Example Part Number: PFBP18-K1-2B-O8O8R-R-10

## Section 1 – Technical Data

<b>Displacement</b>	<b>CC/rev</b>	<b>5</b>	<b>12</b>	<b>18</b>	<b>25</b>	<b>32</b>	<b>40</b>	<b>50</b>	<b>56</b>	<b>63</b>	<b>80</b>	<b>108</b>	<b>130</b>
	<b>in<sup>3</sup>/rev</b>	0.3	0.7	1.1	1.5	2.0	2.4	3.1	3.4	3.8	4.9	6.6	7.9
<b>Oil Flow at Pump rotation of 1800 rpm*</b>	<b>LPM</b>	9.0	21.7	32.5	45.2	57.8	72.3	90.3	101.2	113.8	144.6	195.1	234.9
	<b>GPM</b>	2.4	5.7	8.6	11.9	15.2	19.0	23.8	26.6	30.0	38.0	51.4	61.8

<b>Max. Speed</b>													
<b>-Continuous</b>	<b>rpm</b>	2500	2300	2300	2300	2250	1900	1900	1900	1900	1700	1700	1600
<b>-Intermittent</b>	<b>rpm</b>	3300	3100	2900	2700	2700	2500	2500	2300	2300	2100	1900	1750
<b>Max. Continuous Pressure</b>	<b>bar</b>	350	350	350	350	350	350	350	350	350	350	350	350
	<b>psi</b>	5000	5000	5000	5000	5000	5000	5000	5000	5000	5000	5000	5000
<b>Max. Peak Pressure</b>	<b>bar</b>	400	400	400	400	400	400	400	400	400	400	400	400
	<b>psi</b>	5800	5800	5800	5800	5800	5800	5800	5800	5800	5800	5800	5800

<b>Weight</b>	<b>kg</b>	8.0	10.0	10.0	10.5	11.5	11.5	12.0	12.5	12.5	16.0	16.5	21.5
	<b>lbs.</b>	17.6	22.0	22.0	23.1	25.3	25.3	26.4	27.5	27.5	35.2	36.3	47.3

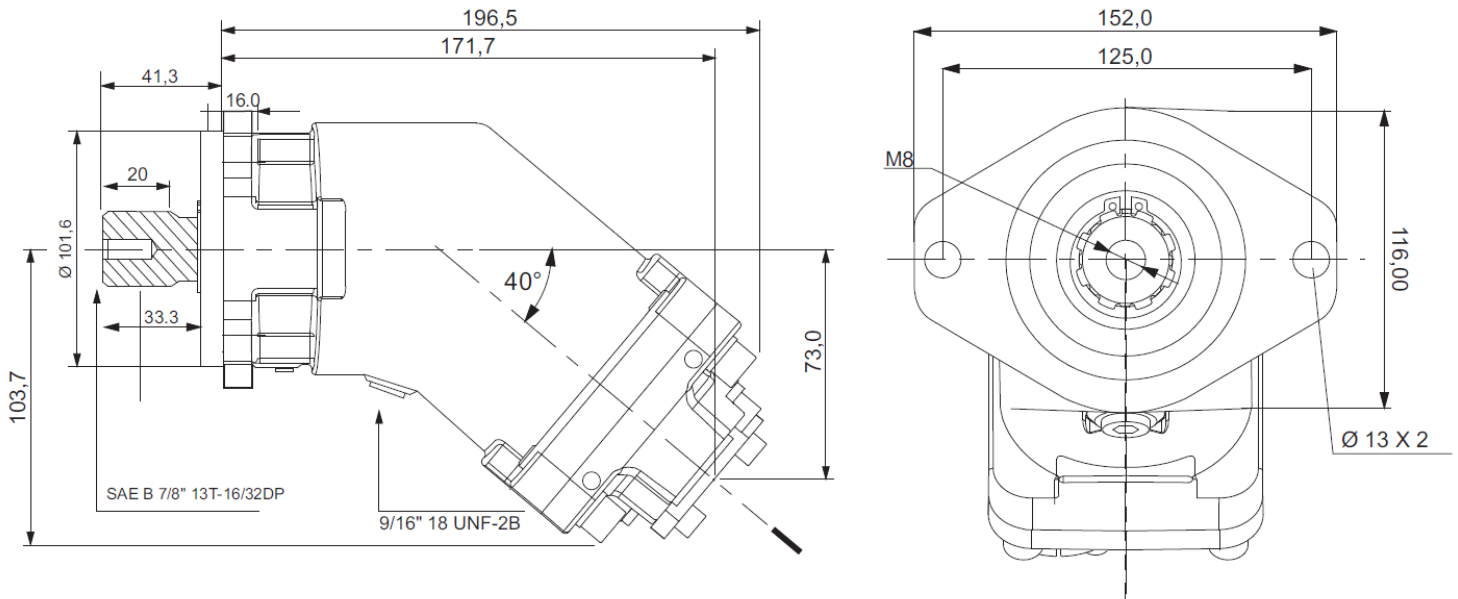
\*Pump flow (GPM) = (rpm x in<sup>3</sup>/rev)/231

### Fluid Recommendation:

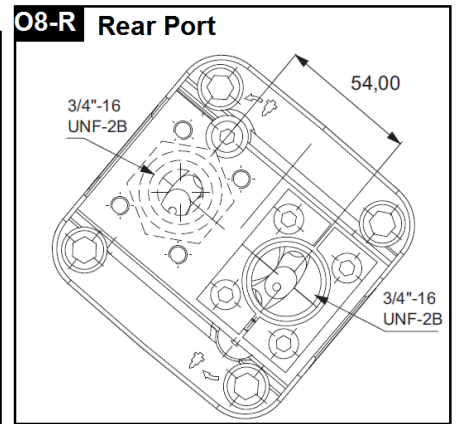
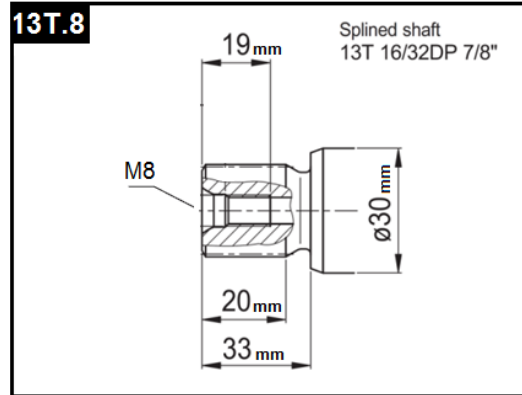
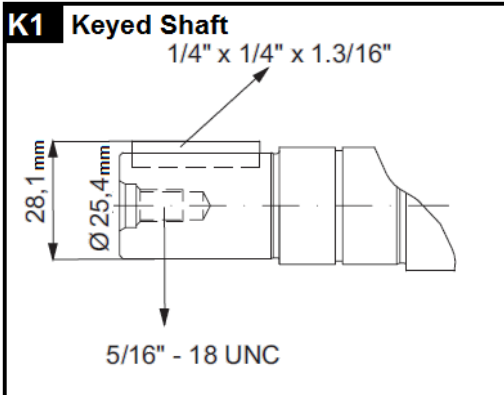
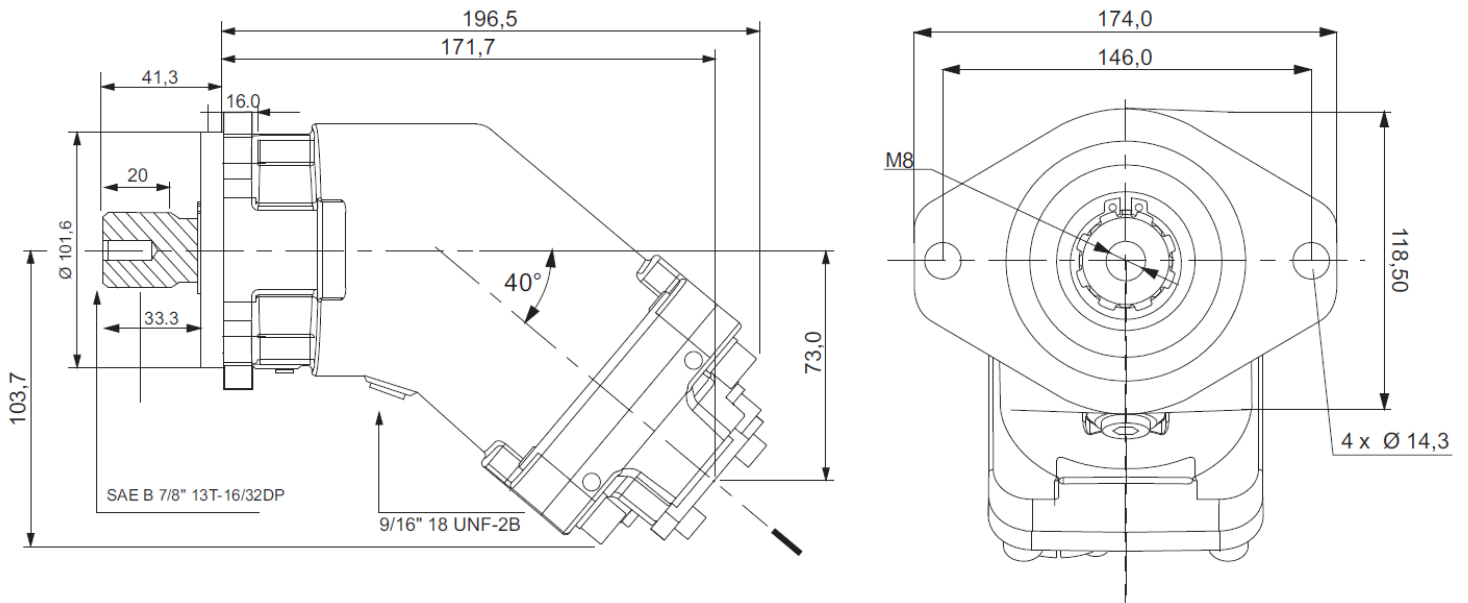
Viscosity: 20 to 40CSt  
 Min. Viscosity: 5 cSt  
 Filtration: 10µ absolute  
 Class 9 NAS 1638  
 Class 6 SAE  
 Class 18/15 ISO  
 Max. temperature: 100°

## Section 2 – Dimensional Data: 5CC

### SAE A - 2 BOLT MOUNTING FLANGE

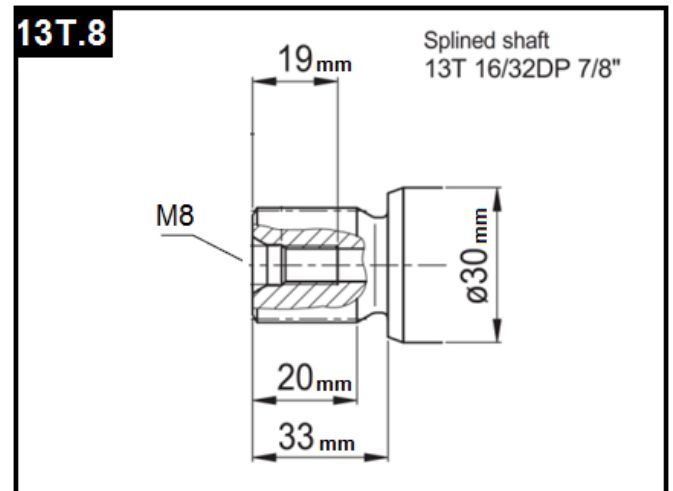
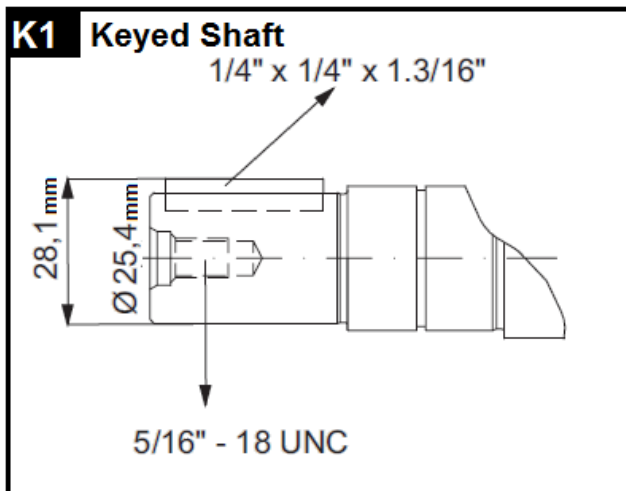
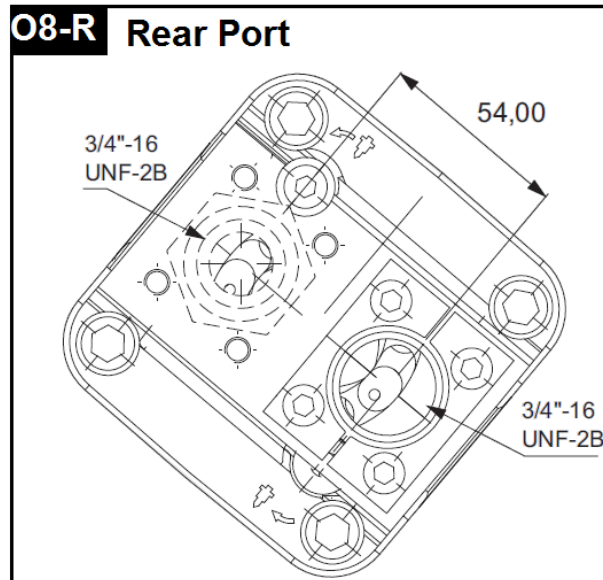
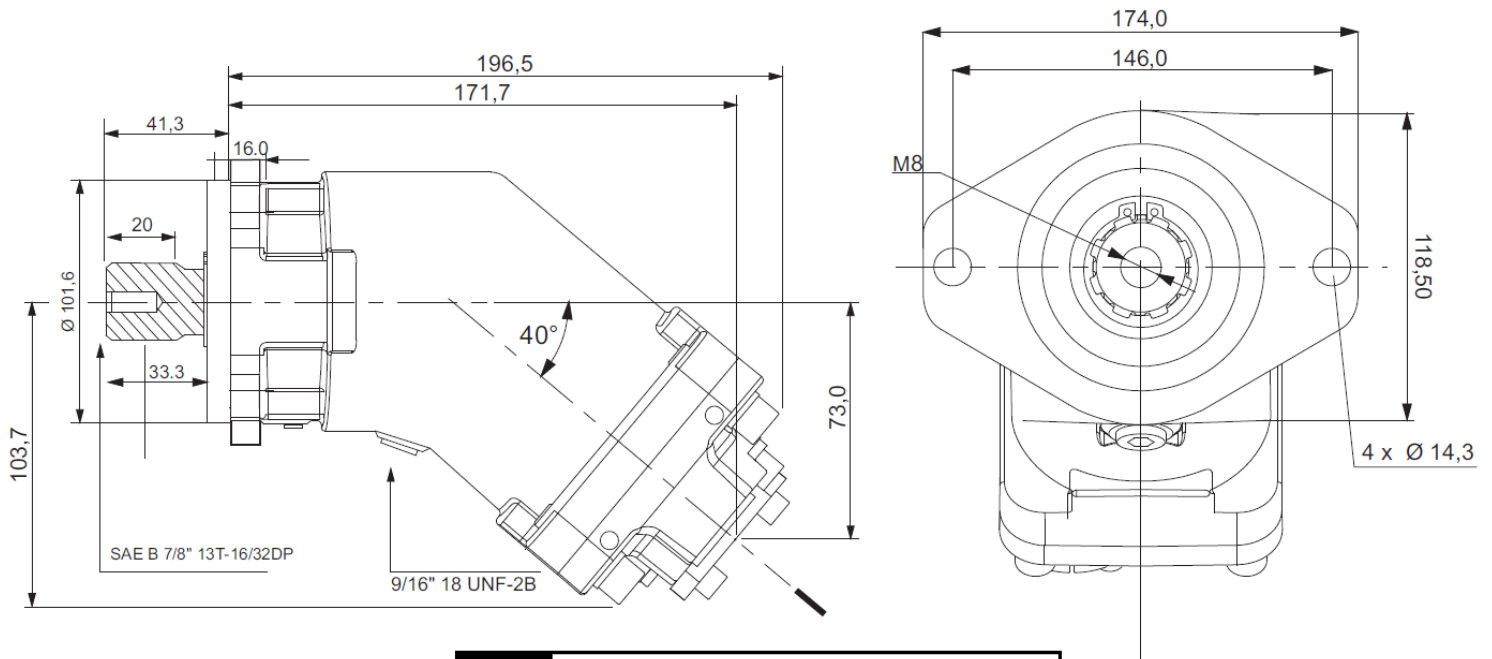


### SAE B - 2 BOLT MOUNTING (SAE J744)



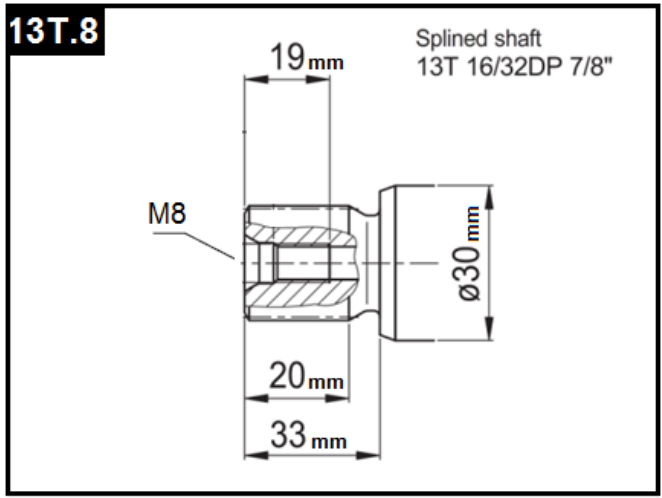
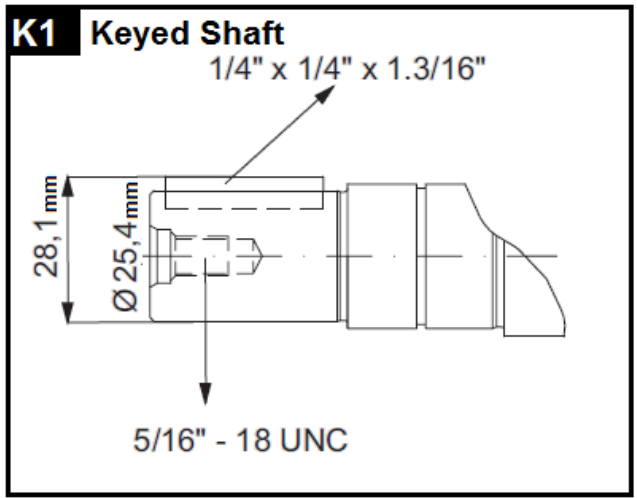
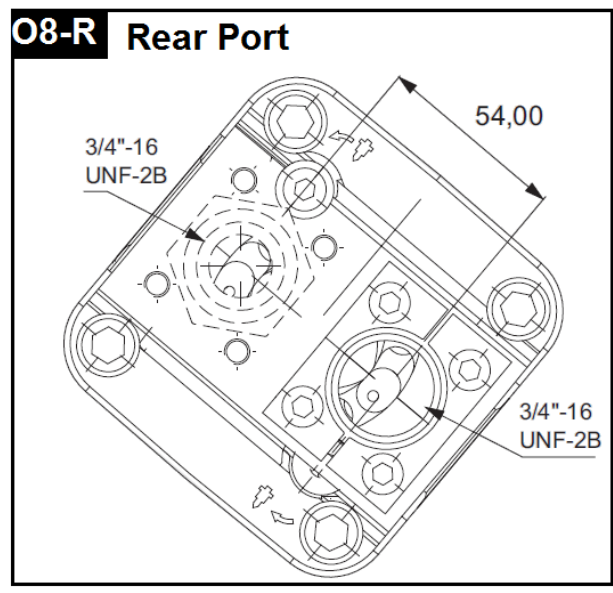
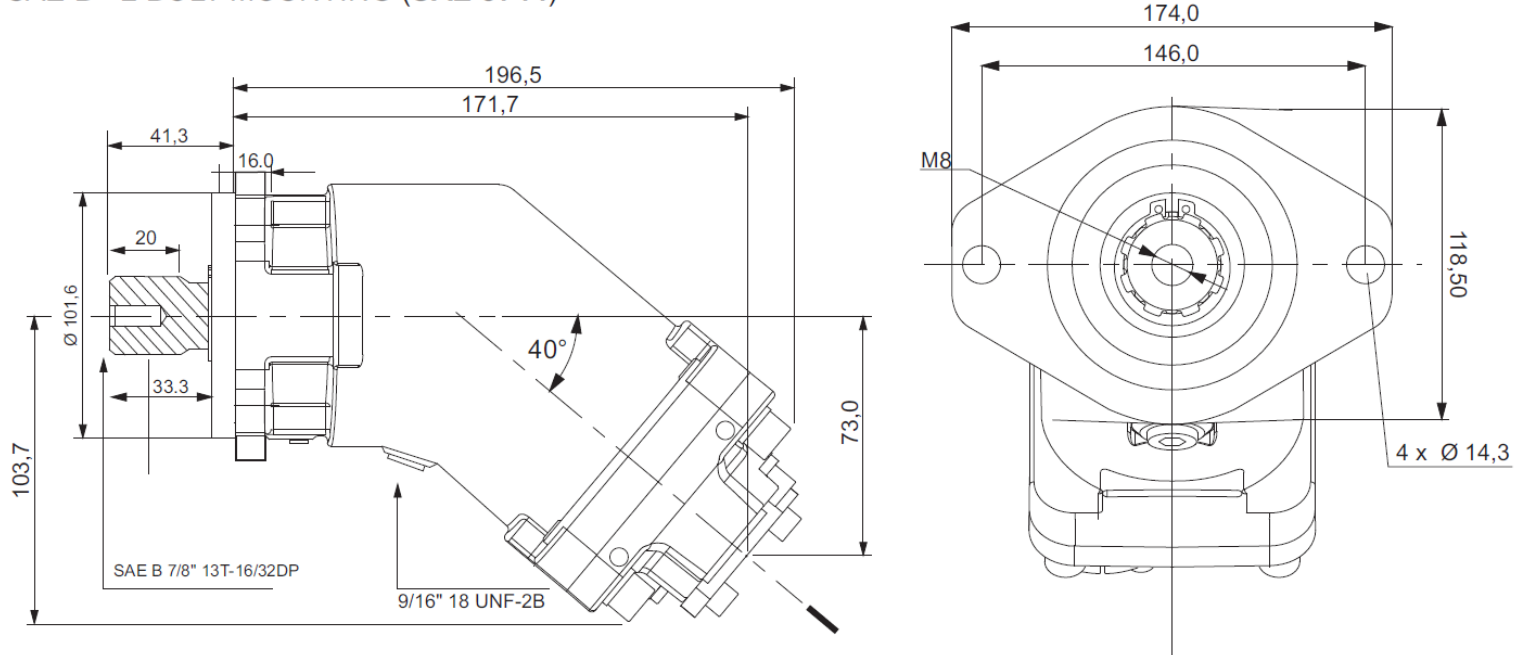
## Section 2 – Dimensional Data: 12CC

### SAE B - 2 BOLT MOUNTING (SAE J744)



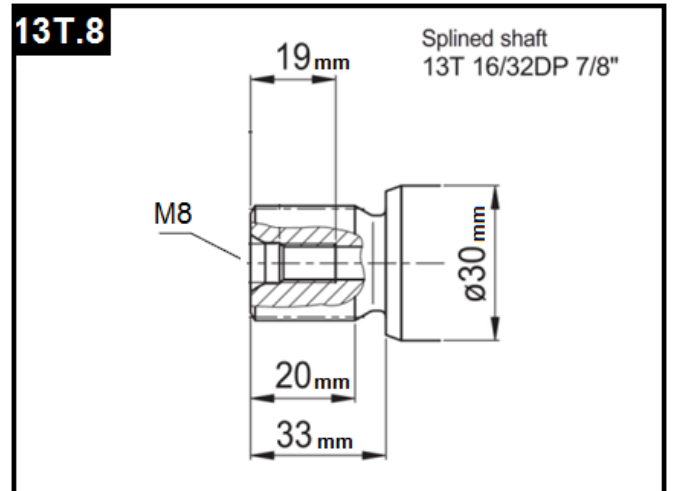
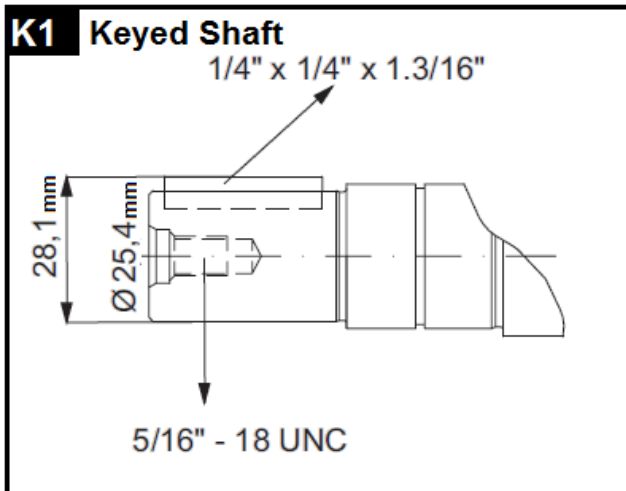
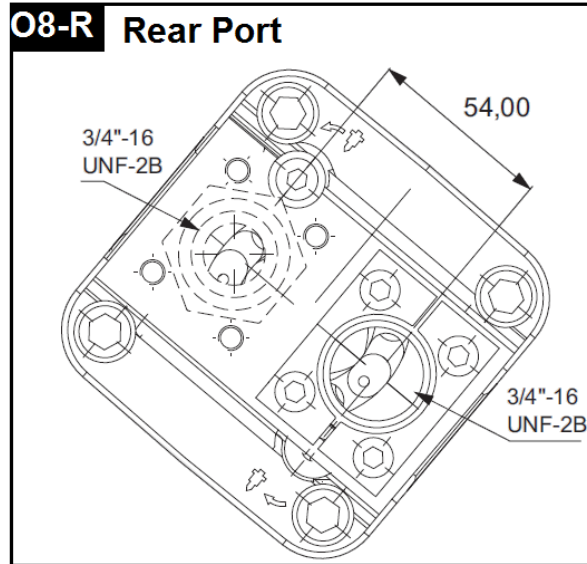
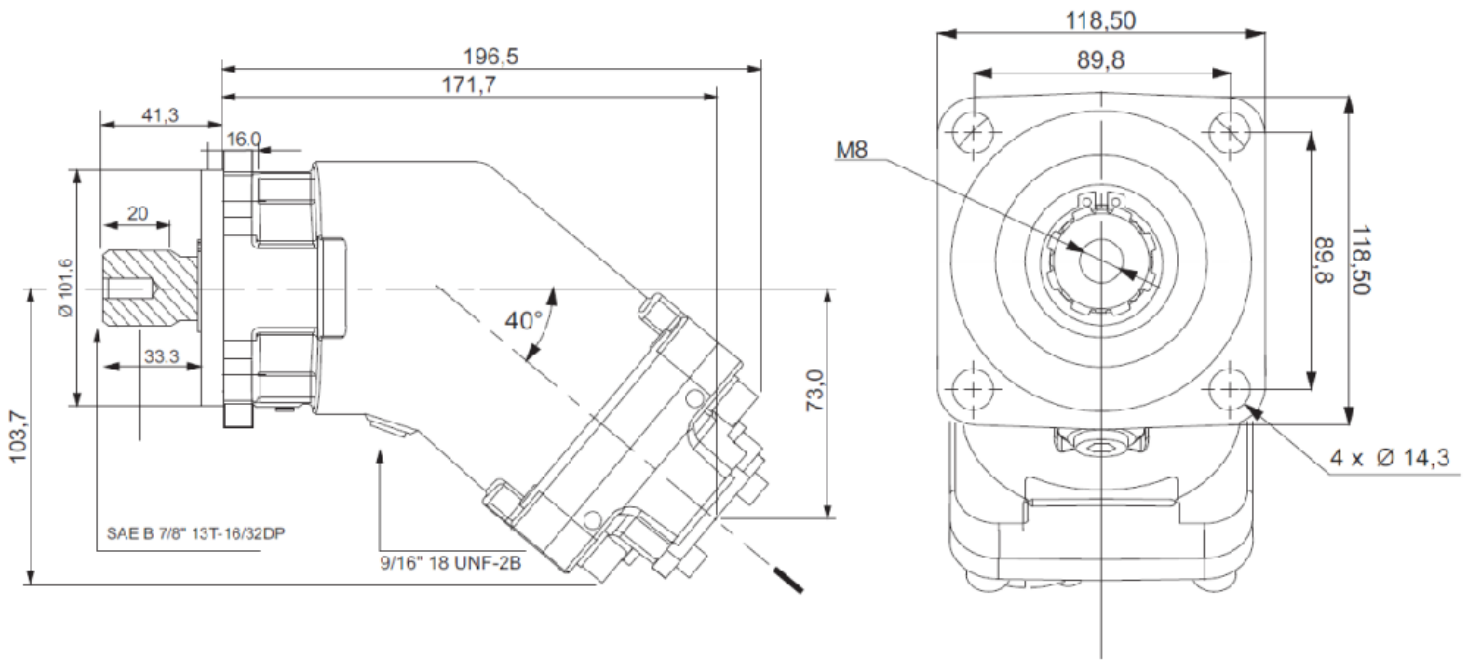
**Section 2 – Dimensional Data: 18CC**

**SAE B - 2 BOLT MOUNTING (SAE J744)**



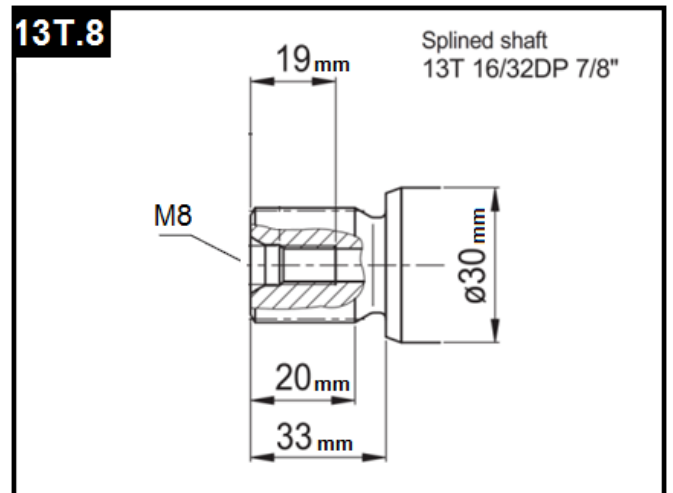
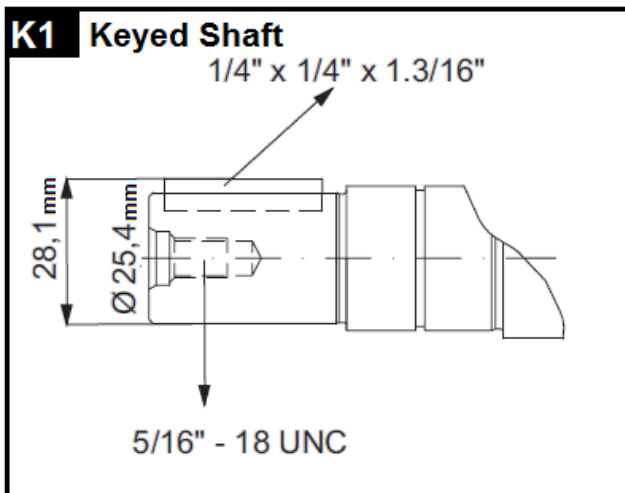
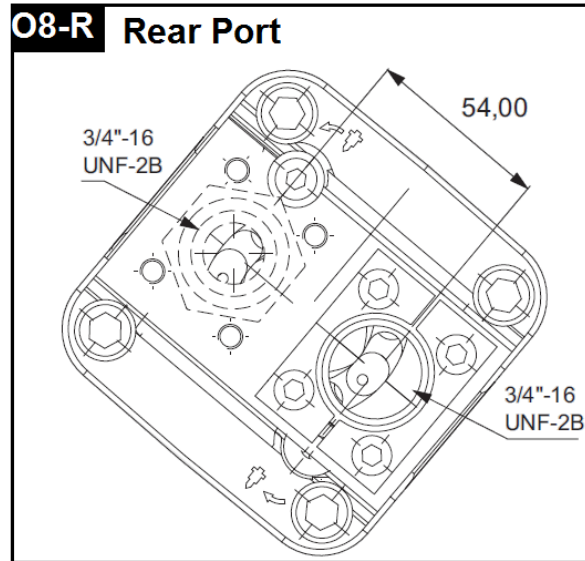
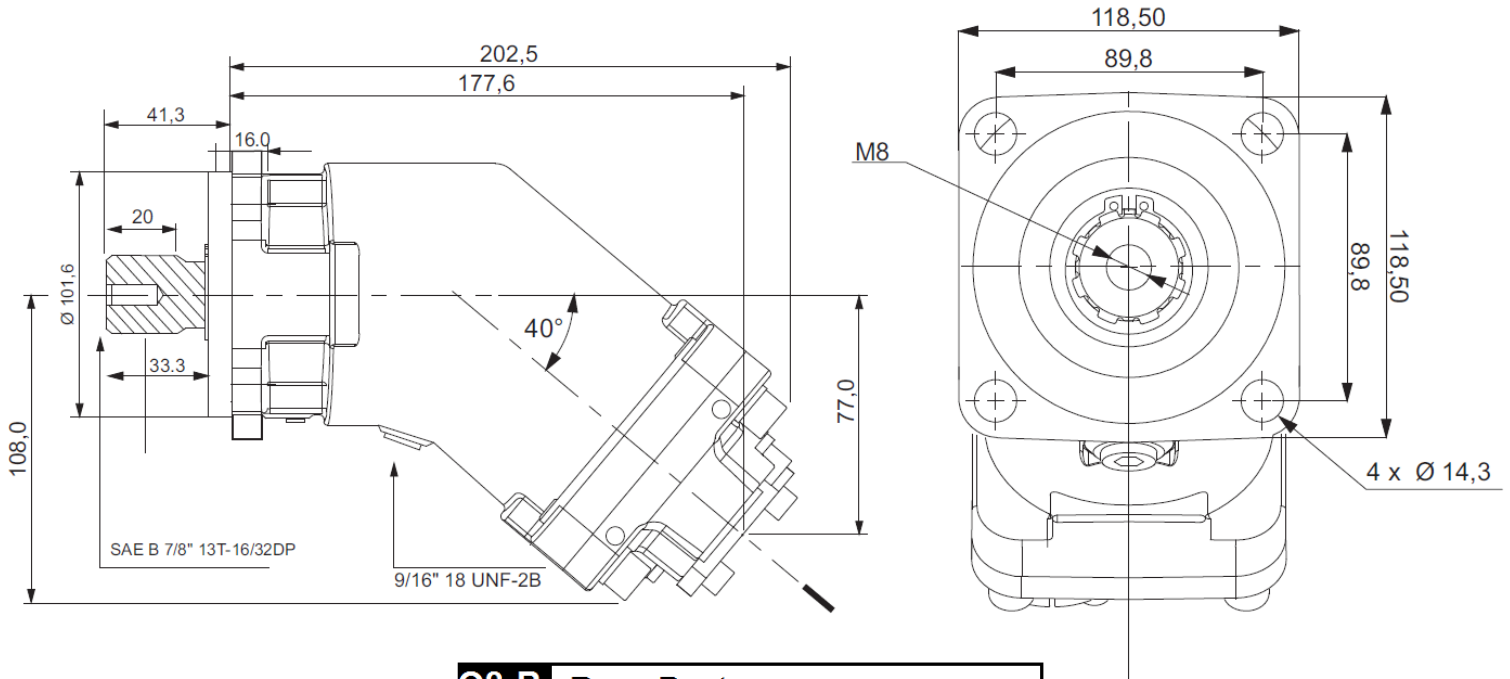
# Section 2 – Dimensional Data: 25CC

## SAE B - 4 BOLT MOUNTING



**Section 2 – Dimensional Data: 32CC**

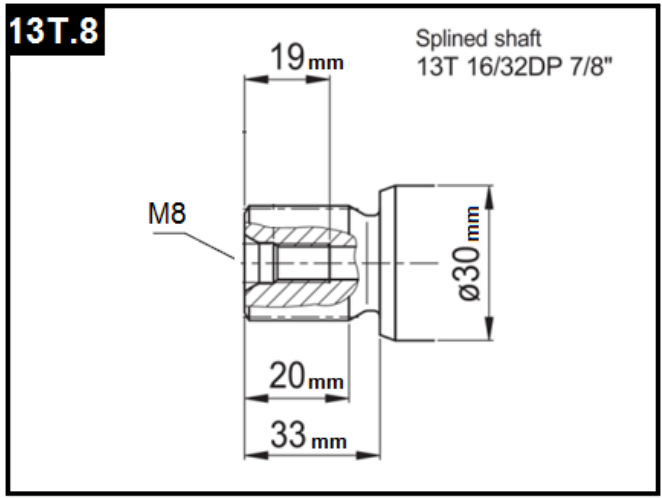
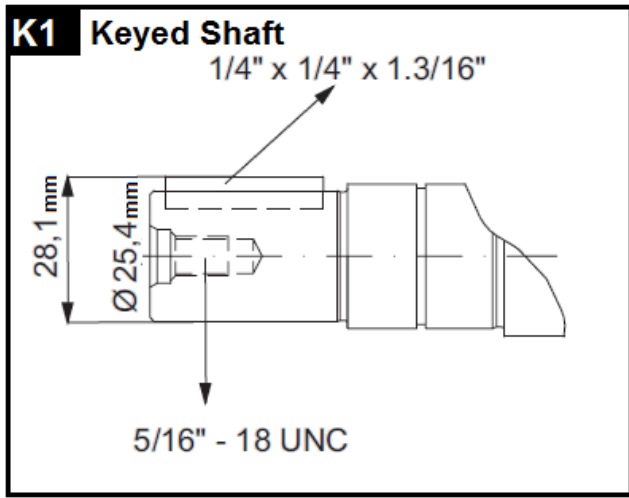
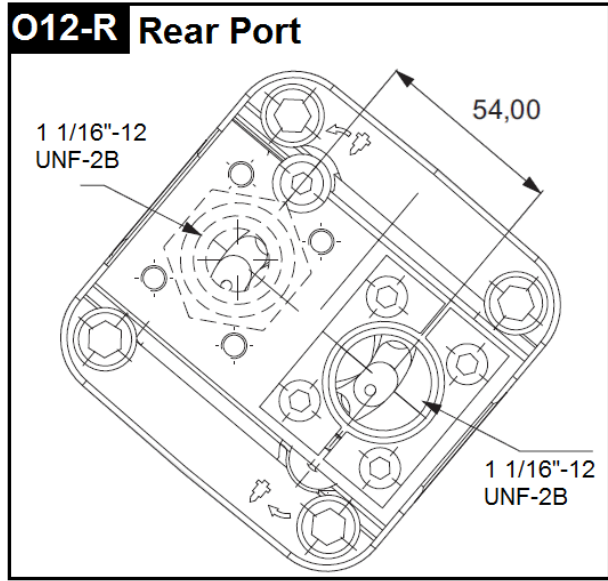
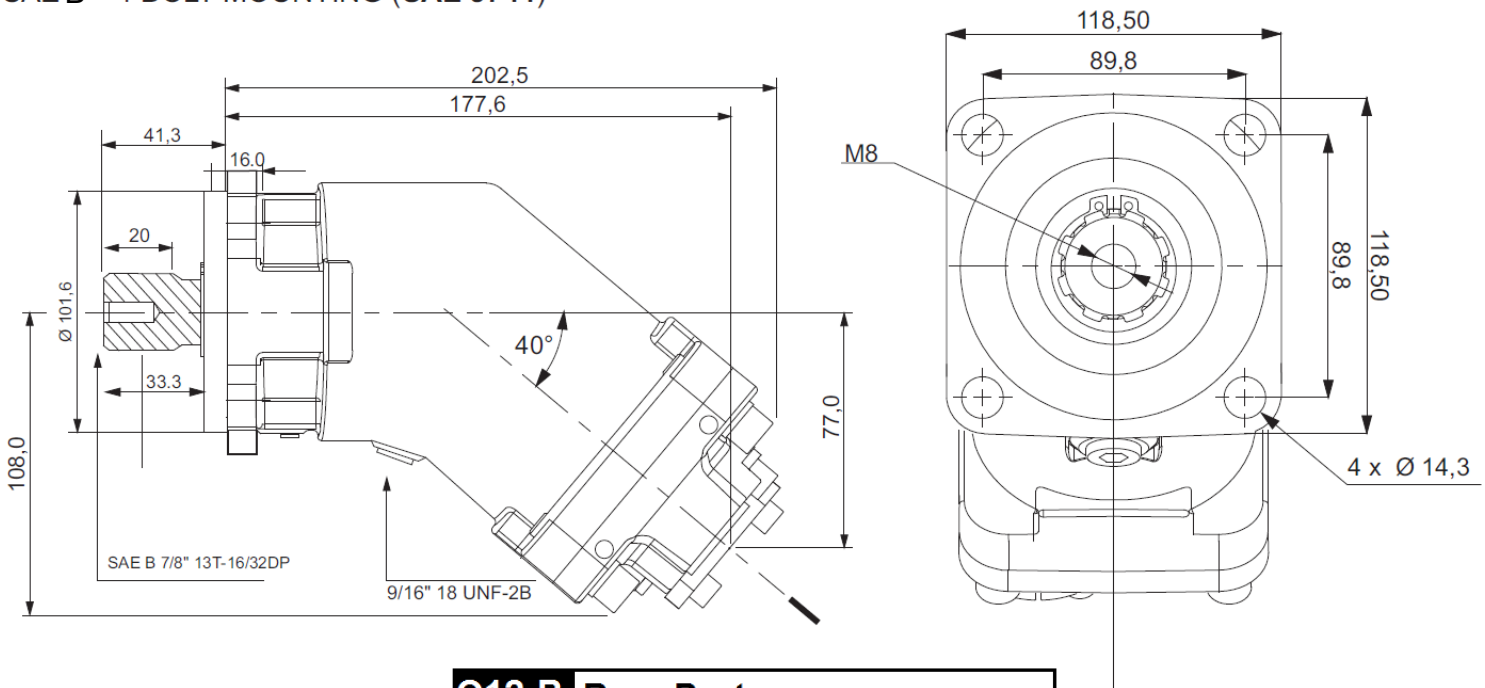
**SAE B - 4 BOLT MOUNTING (SAE J744)**





**Section 2 – Dimensional Data: 40CC**

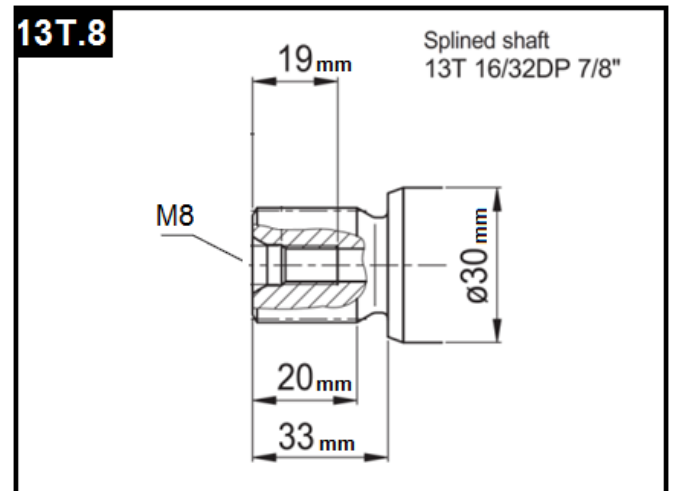
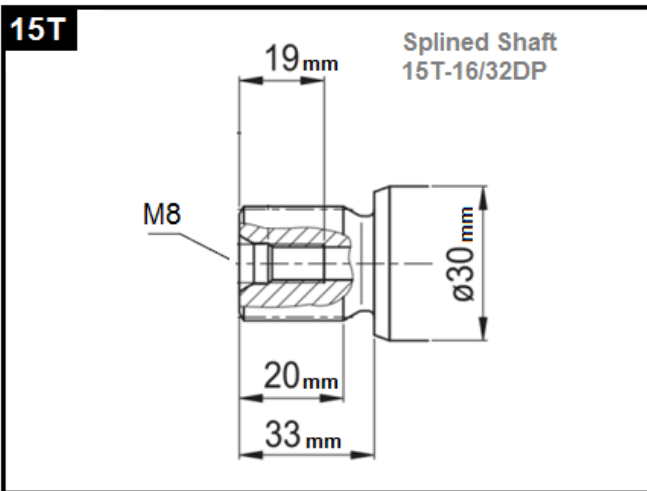
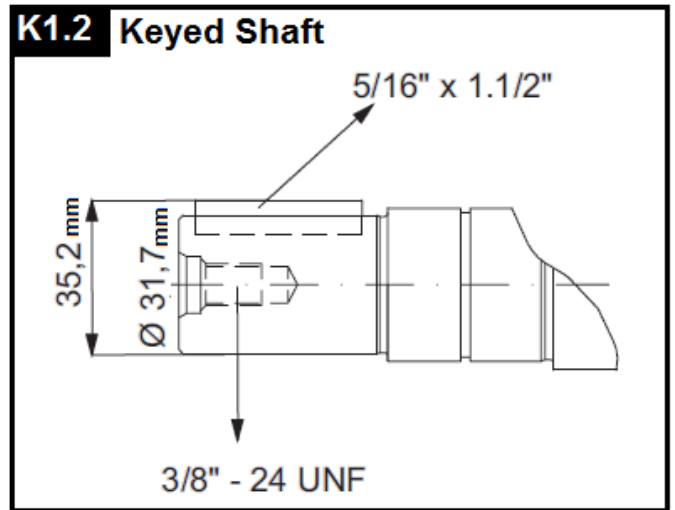
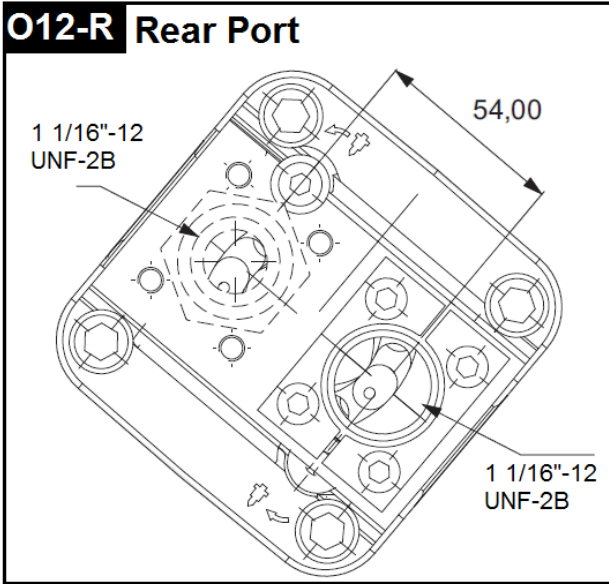
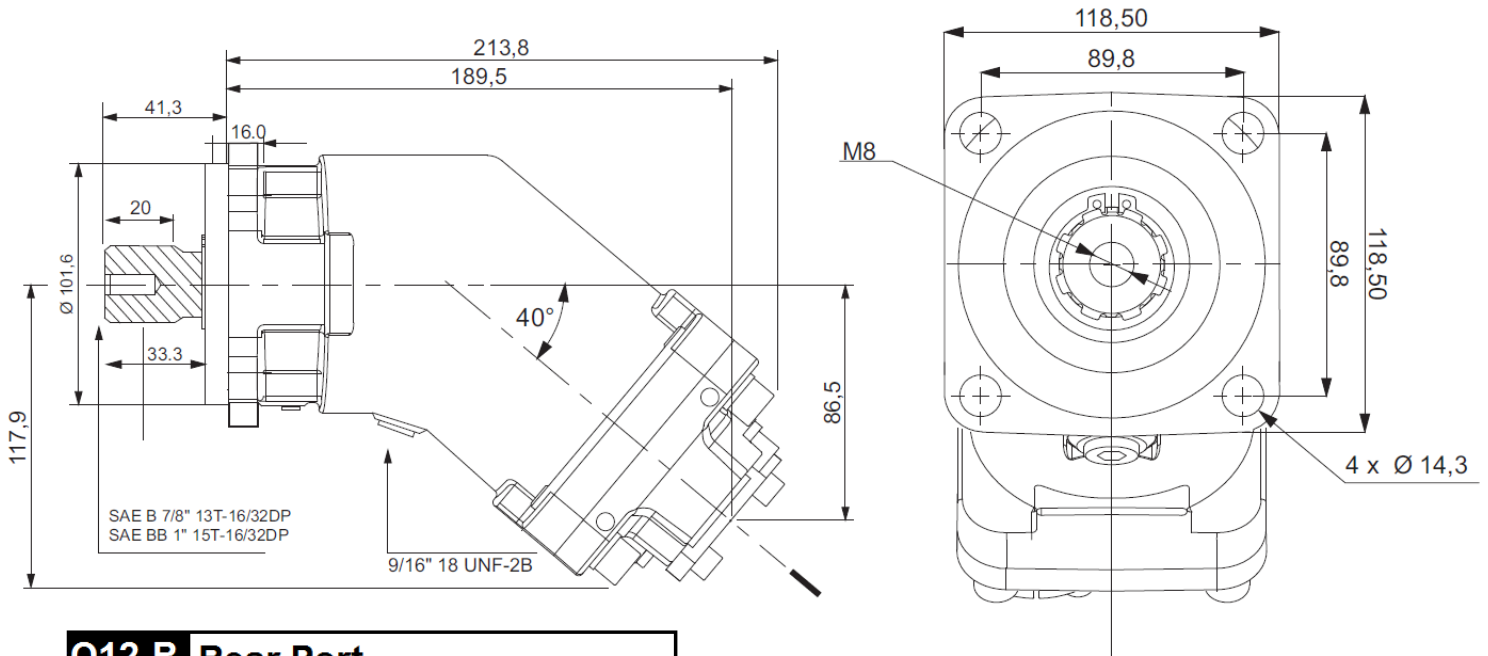
**SAE B - 4 BOLT MOUNTING (SAE J744)**





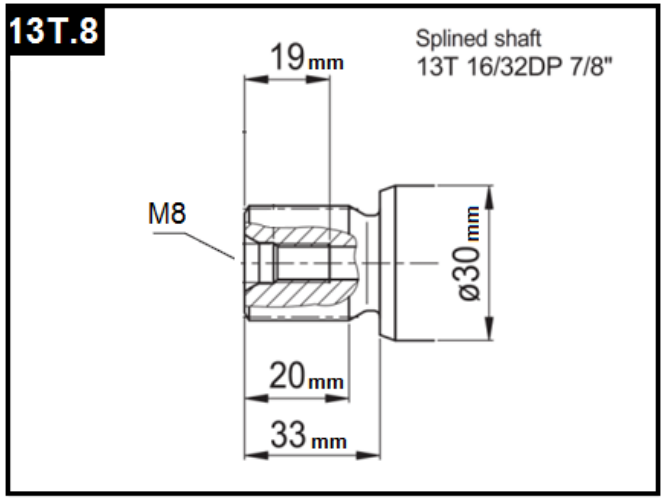
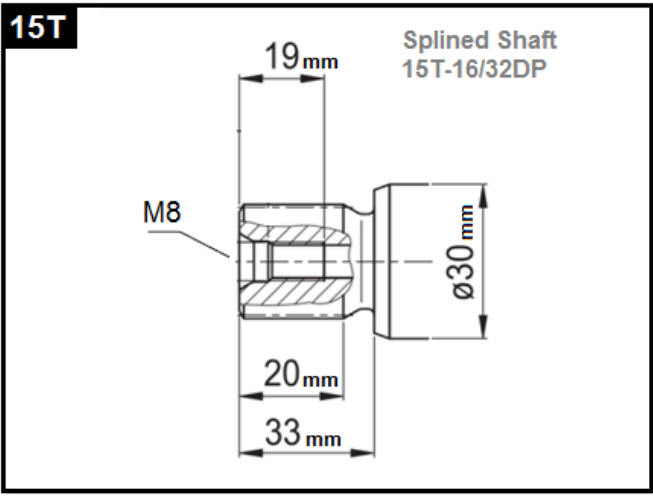
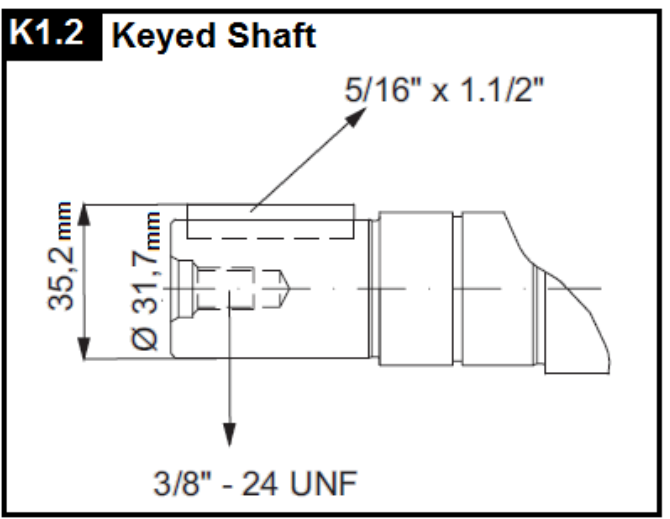
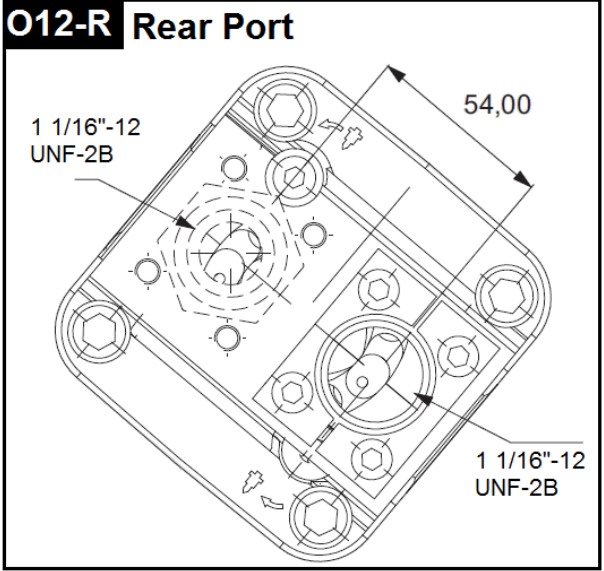
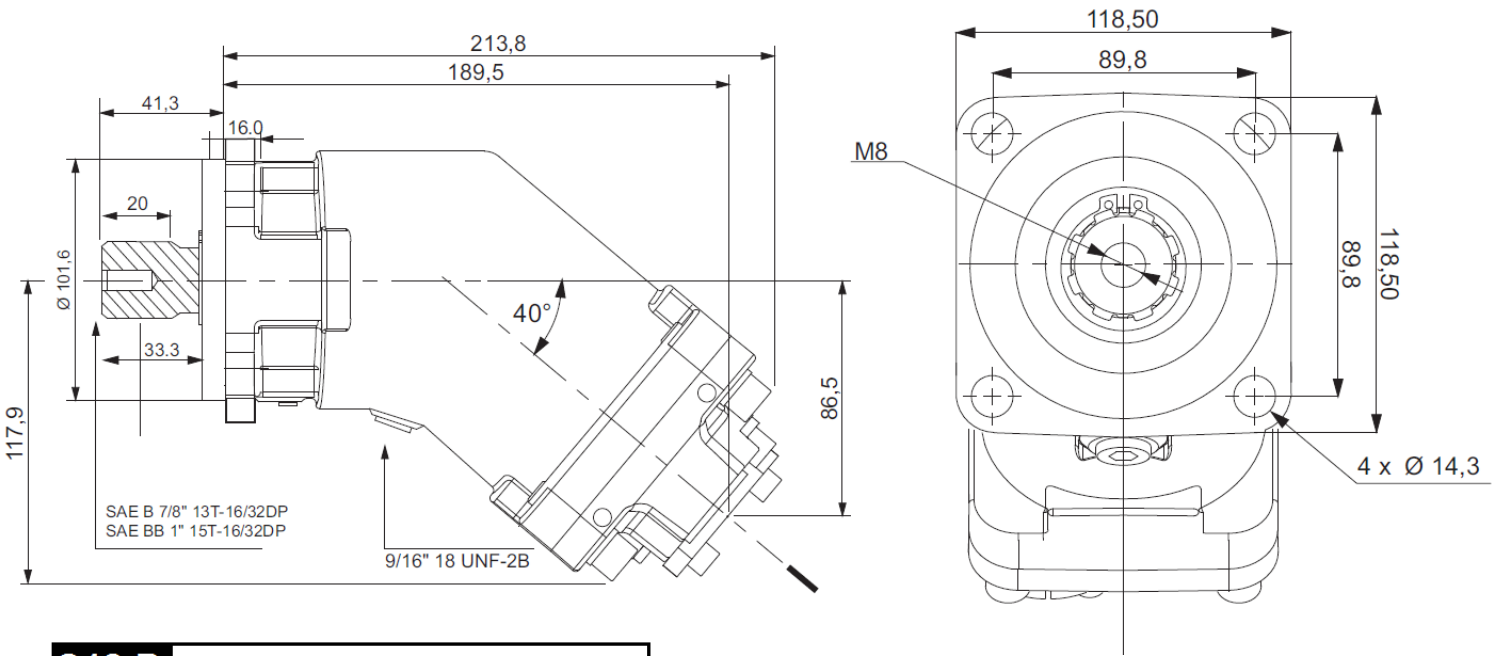
**Section 2 – Dimensional Data: 50CC**

**SAEB - 4 BOLT MOUNTING (SAE J744)**



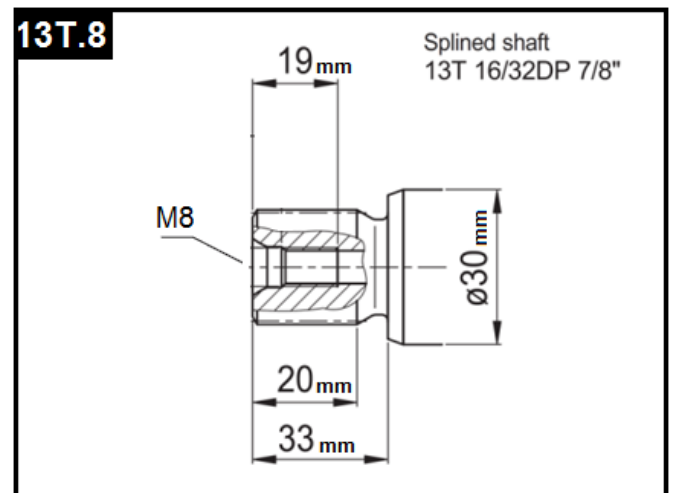
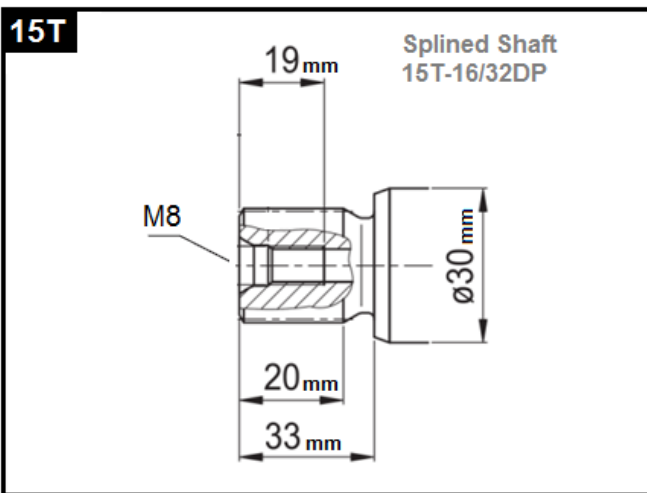
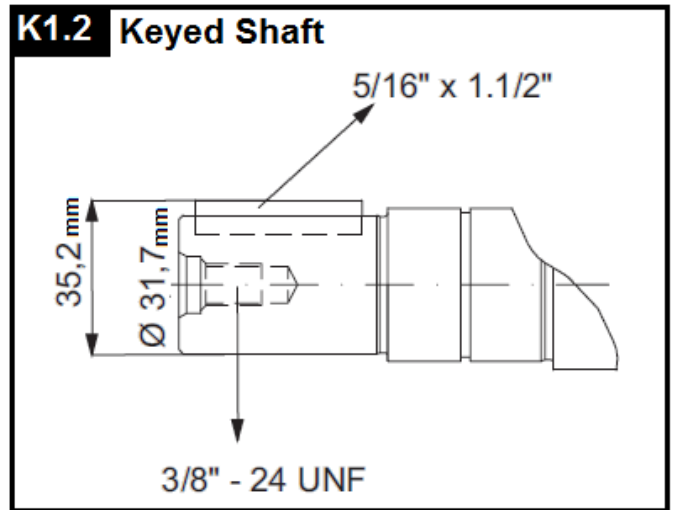
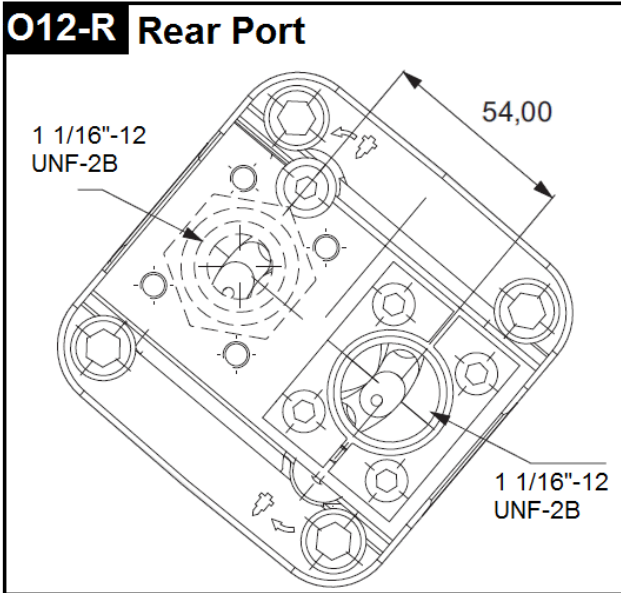
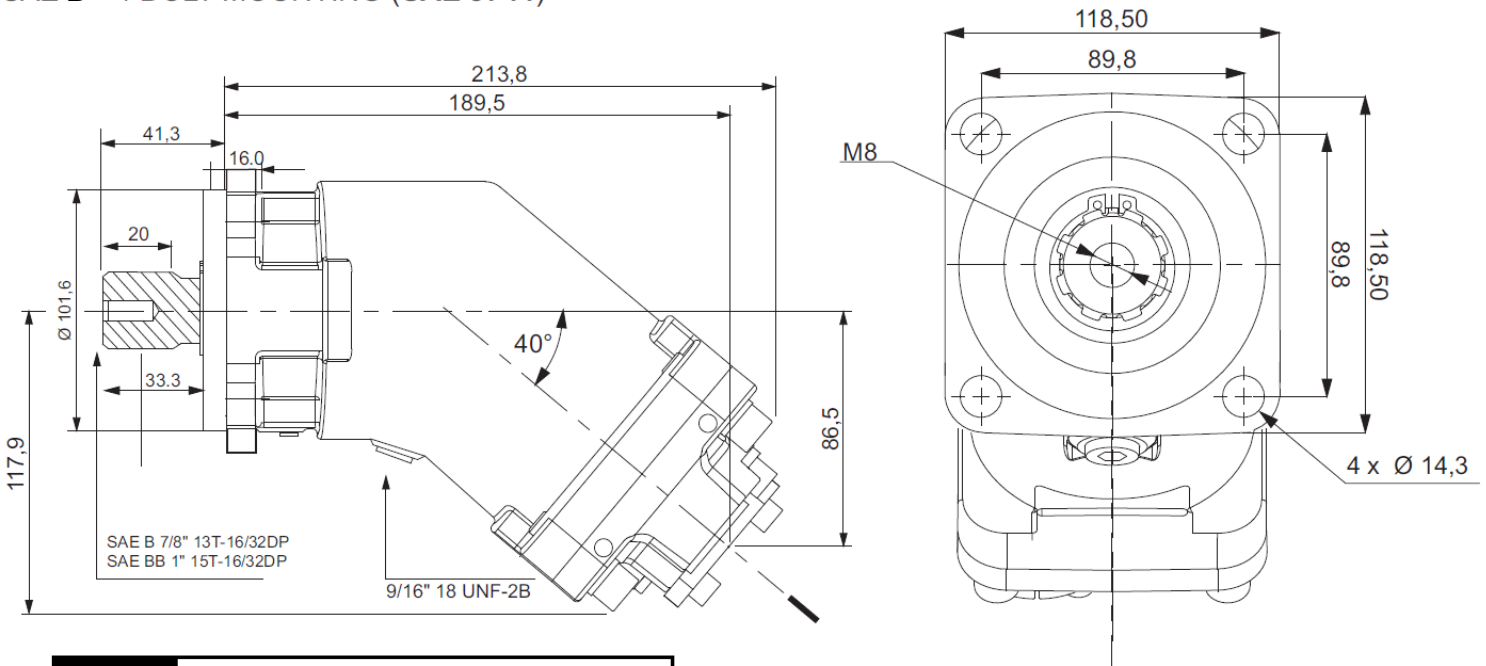
**Section 2 – Dimensional Data: 56CC**

**SAE B - 4 BOLT MOUNTING (SAE J744)**



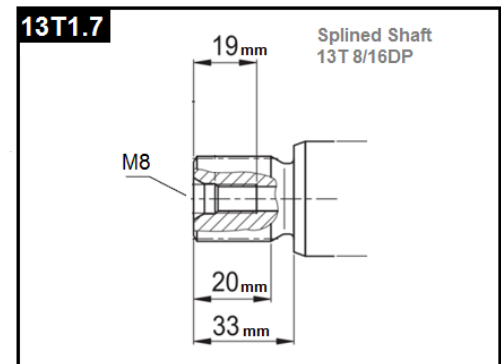
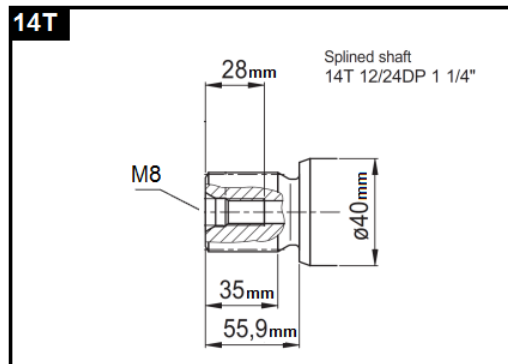
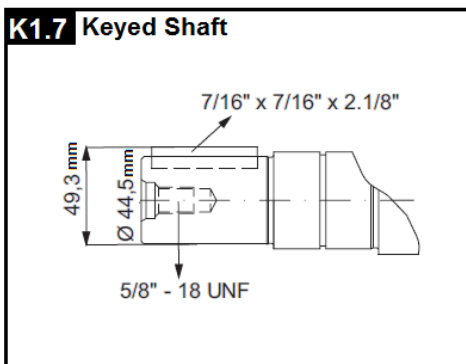
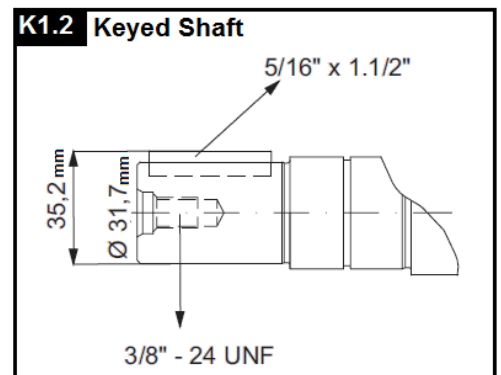
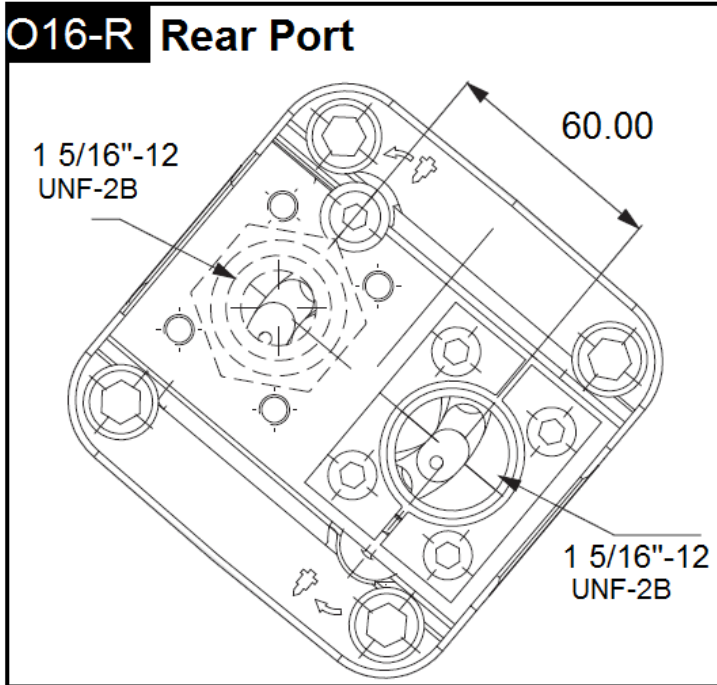
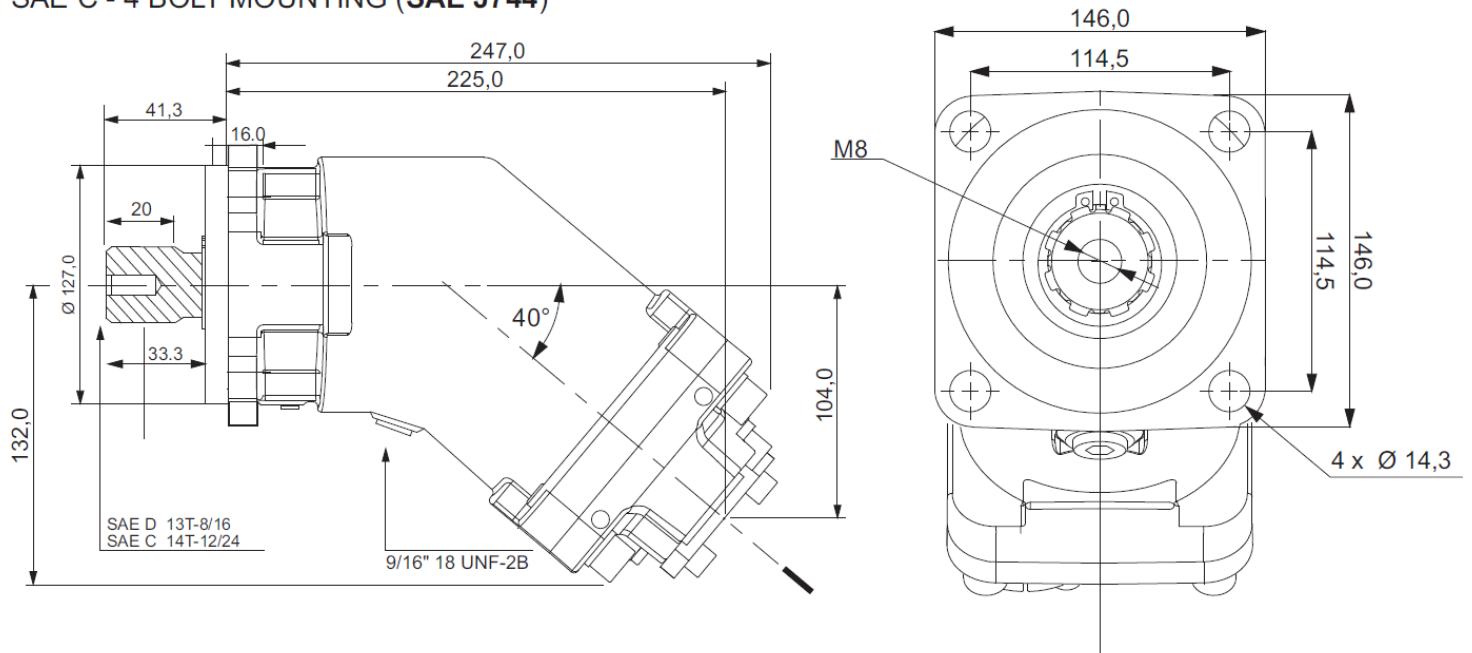
**Section 2 – Dimensional Data: 63CC**

**SAE B - 4 BOLT MOUNTING (SAE J744)**



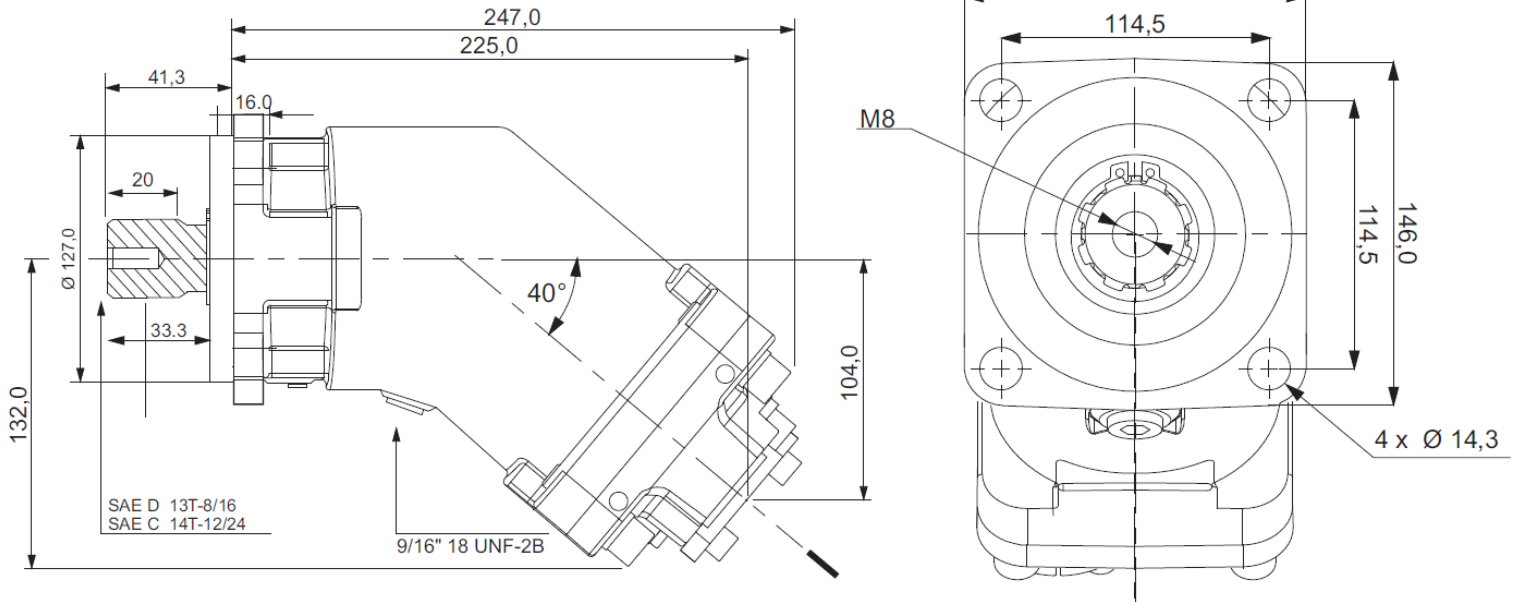
**Section 2 – Dimensional Data: 80CC**

**SAE C - 4 BOLT MOUNTING (SAE J744)**

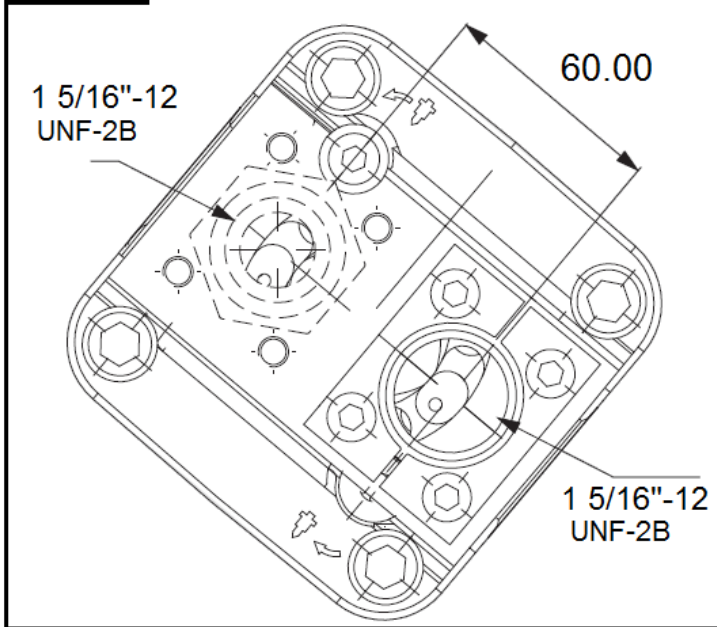


**Section 2 – Dimensional Data: 108CC**

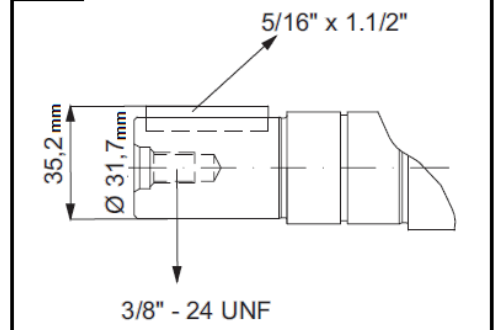
**SAE C - 4 BOLT MOUNTING (SAE J744)**



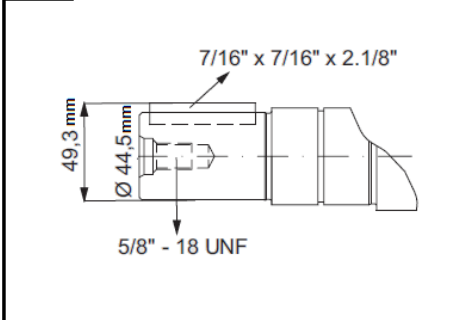
**O16-R Rear Port**



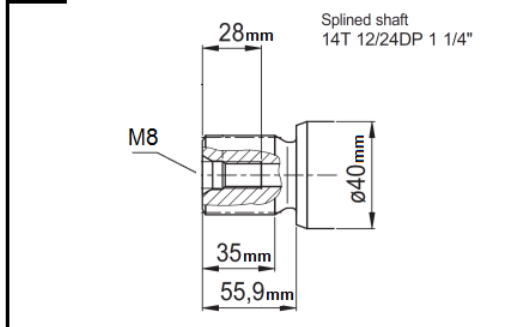
**K1.2 Keyed Shaft**



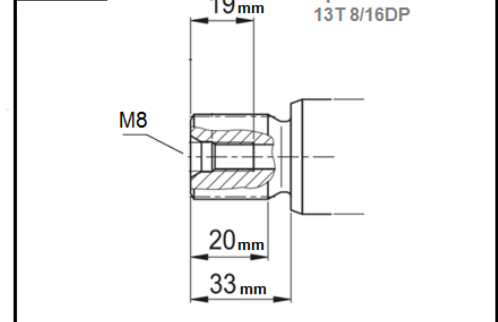
**K1.7 Keyed Shaft**



**14T**

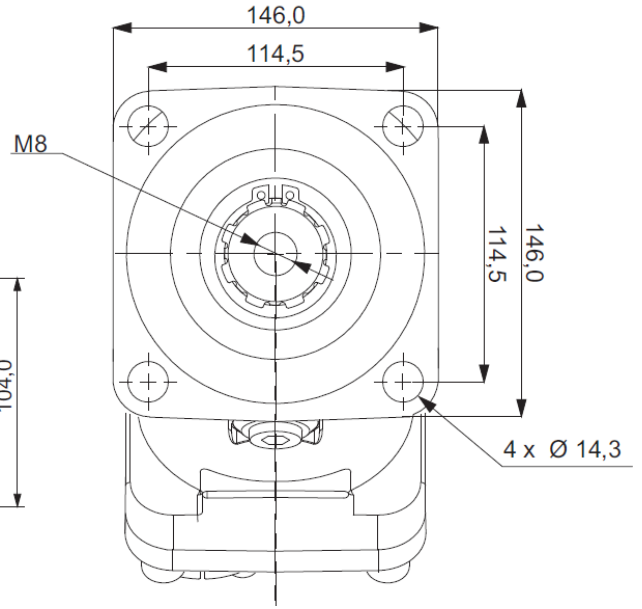
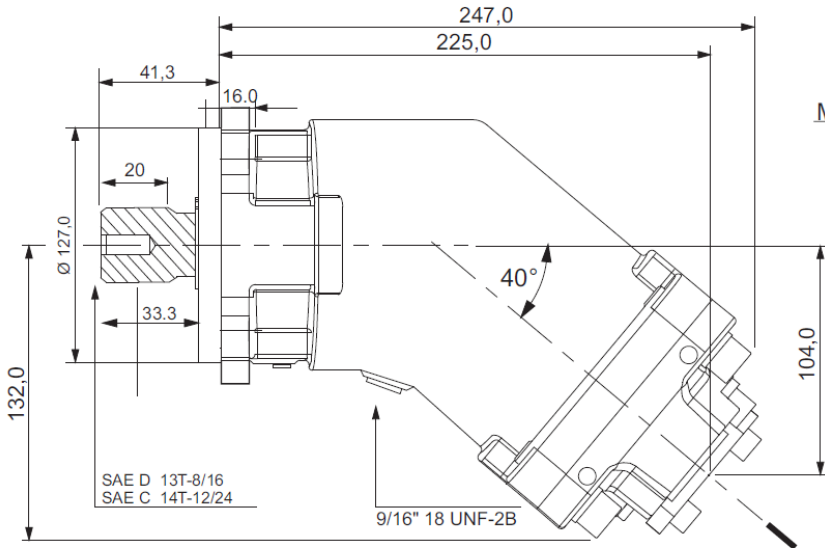


**13T1.7**

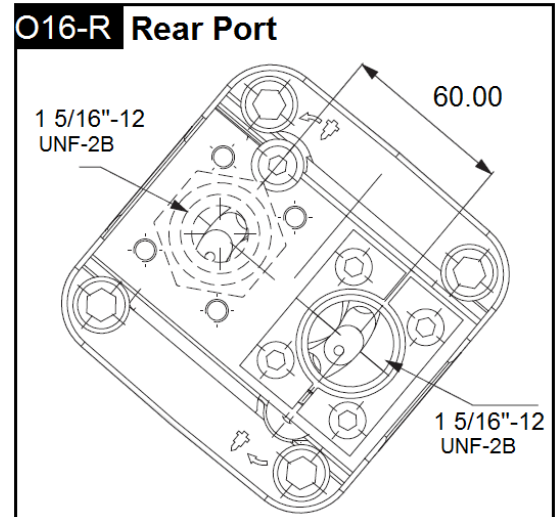
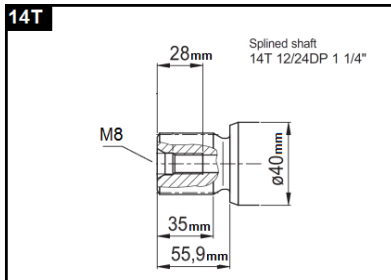
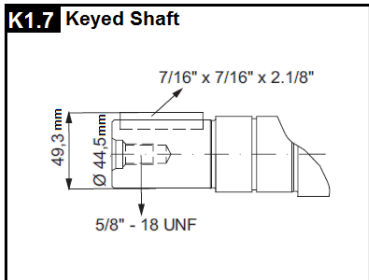
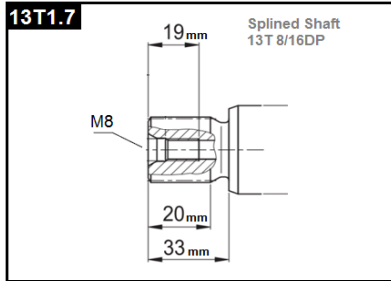
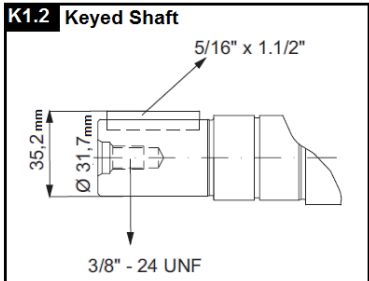
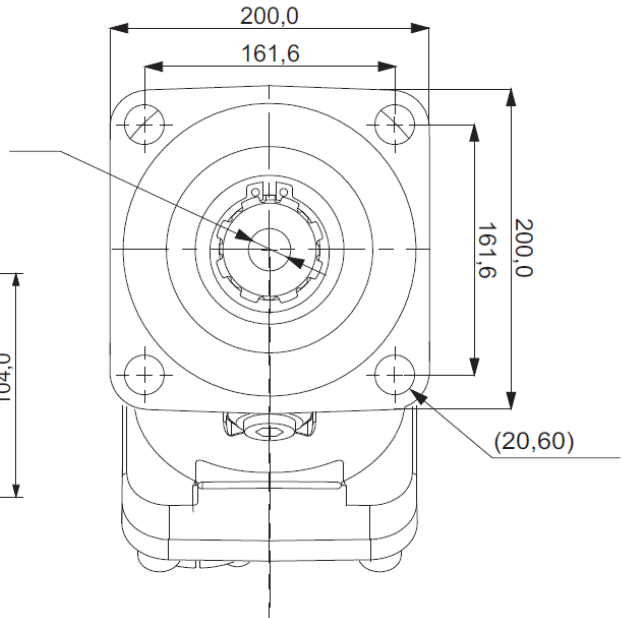
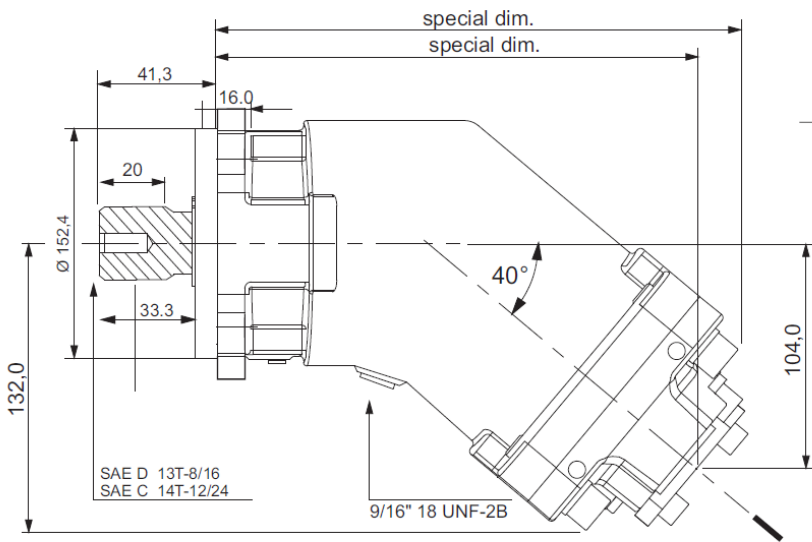


**Section 2 – Dimensional Data: 108CC**

**SAE C - 4 BOLT MOUNTING (SAE J744)**



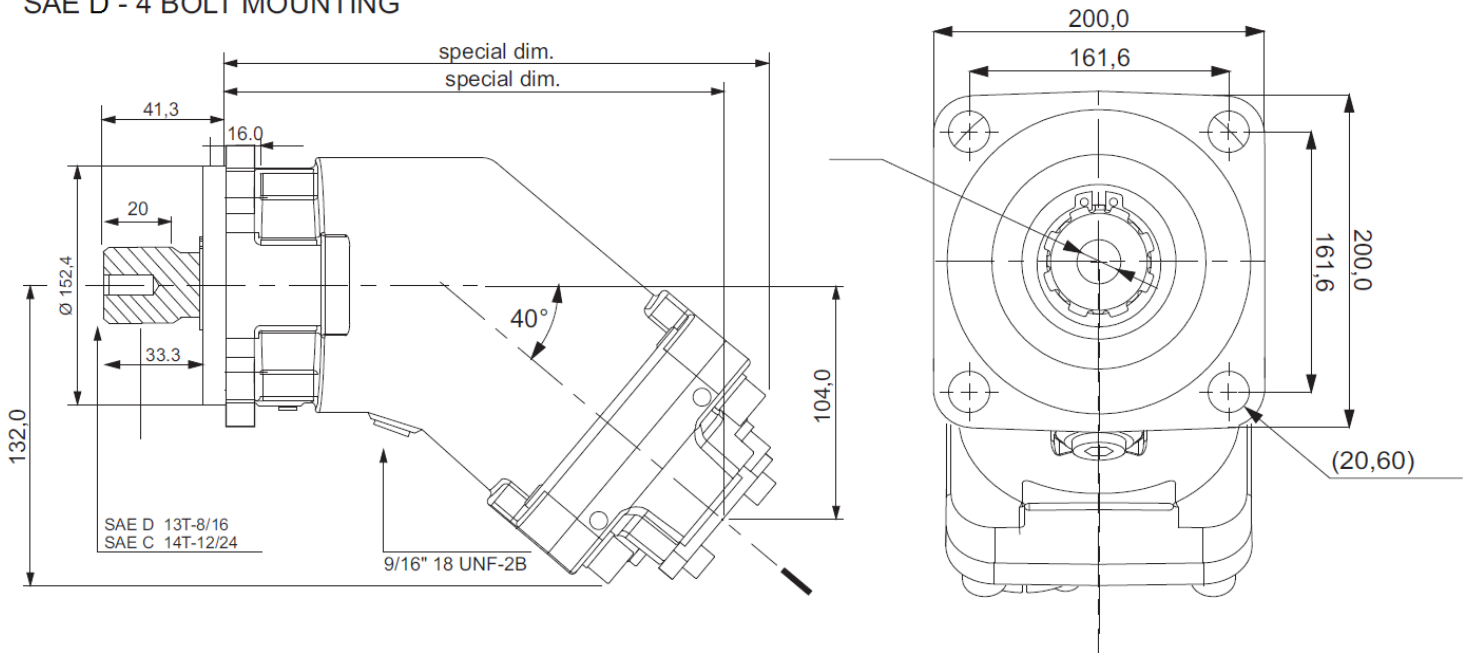
**SAE D - 4 BOLT MOUNTING**



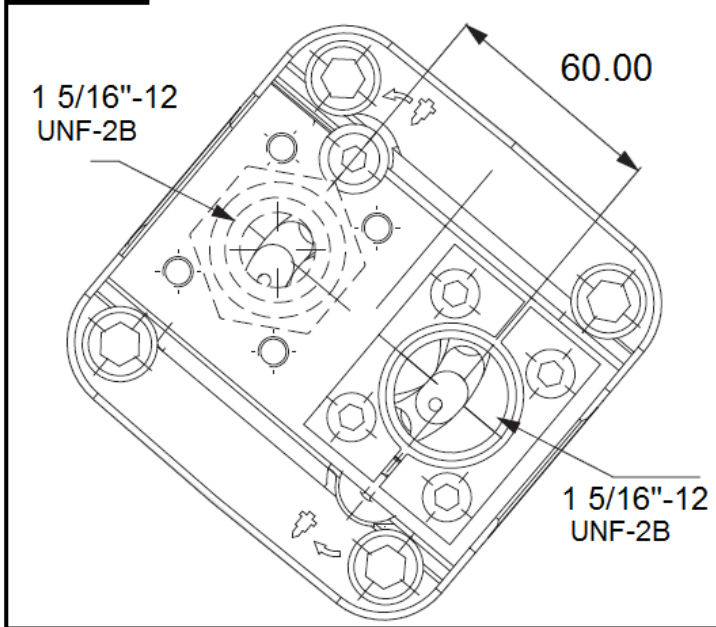


**Section 2 – Dimensional Data: 130CC**

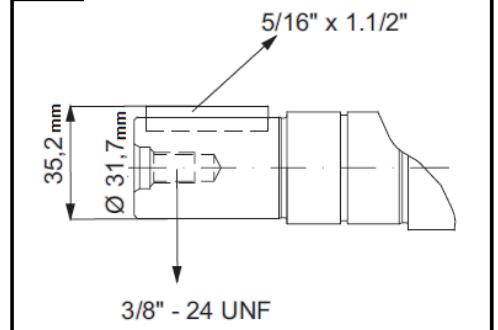
**SAE D - 4 BOLT MOUNTING**



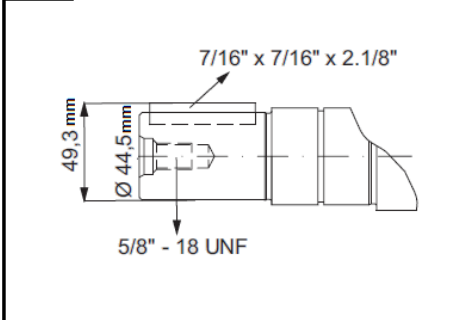
**O16-R Rear Port**



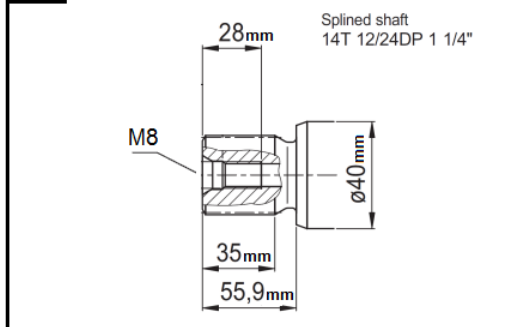
**K1.2 Keyed Shaft**



**K1.7 Keyed Shaft**



**14T**



**13T1.7**

